

**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

1. (original) Method for producing a workpiece, and in particular a plate, of steel which is resistant to abrasion and whose chemical composition comprises, by weight:

$$\begin{aligned}0.1\% &\leq C < 0.23\% \\0\% &\leq Si \leq 2\% \\0\% &\leq Al \leq 2\% \\0.5\% &\leq Si + Al \leq 2\% \\0\% &\leq Mn \leq 2.5\% \\0\% &\leq Ni \leq 5\% \\0\% &\leq Cr \leq 5\% \\0\% &\leq Mo \leq 1\% \\0\% &\leq W \leq 2\% \\0.05\% &\leq Mo + W/2 \leq 1\% \\0\% &\leq B \leq 0.02\% \\0\% &\leq Ti \leq 0.67\% \\0\% &\leq Zr \leq 1.34\% \\0.05\% &< Ti + Zr/2 \leq 0.67\% \\0\% &\leq S \leq 0.15\% \\N &< 0.03\%\end{aligned}$$

- optionally from 0% to 1.5% of copper,
- optionally at least one element selected from Nb, Ta and V at contents such that  $Nb/2 + Ta/4 + V \leq 0.5\%$ ,
- optionally at least one element selected from Se, Te, Ca, Bi and Pb at contents which are less than or equal to 0.1%,

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the balance being iron and impurities resulting from the production operation, the chemical composition further complying with the following relationships:

$$C^* = C - Ti/4 - Zr/8 + 7xN/8 \geq 0.095\%$$

and:

$$Ti + Zr/2 - 7xN/2 \geq 0.05\%$$

and:

$$1.05xMn + 0.54xNi + 0.50xCr + 0.3x(Mo + W/2)^{1/2} + K > 1.8$$

with:  $K = 1$  if  $B \geq 0.0005\%$  and  $K = 0$  if  $B < 0.0005\%$ ,

according to which the plate is subjected to a thermal quenching processing operation which is carried out in the heat for forming in the hot state and, for example rolling heat, or after austenitization by means of reheating in a furnace, in order to carry out the quenching:

- the workpiece or plate is cooled at a mean cooling rate greater than  $0.5^{\circ}\text{C/s}$  between a temperature greater than  $AC_3$  and a temperature of from approximately  $T = 800 - 270xC^* - 90xMn - 37xNi - 70xCr - 83x(Mo + W/2)$  to  $T - 50^{\circ}\text{C}$ ,
- the workpiece or plate is then cooled at a mean core cooling rate  $V_r < 1150xep^{-1.7}$  greater than  $0.1^{\circ}\text{C/s}$  between the temperature  $T$  and  $100^{\circ}\text{C}$ ,  $ep$  being the thickness of the plate expressed in mm,
- the workpiece or plate is cooled as far as ambient temperature and optionally planishing is carried out.

2. (original) Method according to claim 1, further characterized in that:

$$1.05xMn + 0.54xNi + 0.50xCr + 0.3x(Mo + W/2)^{1/2} + K > 2.$$

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3. (currently amended): Method according to claim 1, ~~or claim 2~~, further characterized in that:

$$C \leq 0.22\%$$

and:

$$C^* \geq 0.12\%.$$

4. (currently amended) Method according to claim 1, ~~any one of claims 1 to 3~~, further characterized in that:

$$Ti + Zr/2 \geq 0.10\%.$$

5. (currently amended) Method according to claim 1, ~~any one of claims 1 to 4~~, further characterized in that:

$$Si + Al \geq 0.7\%.$$

6. (currently amended) Method according to claim 1, ~~any one of claims 1 to 5~~, characterized in that tempering at a temperature which is less than or equal to 350°C is further carried out.

7. (currently amended) Method according to claim 1, ~~any one of claims 1 to 6~~, characterized in that, in order to add titanium to the steel, the liquid steel is placed in contact with a slag containing titanium and the titanium of the slag is caused to diffuse slowly in the liquid steel.

8. (original) Workpiece, and in particular a plate, of steel which is resistant to abrasion and whose chemical composition comprises, by weight:

$$0.1\% \leq C < 0.23\%$$

$$0\% \leq Si \leq 2\%$$

$$0\% \leq Al \leq 2\%$$

$$0.5\% \leq Si + Al \leq 2\%$$

$$0\% \leq Mn \leq 2.5\%$$

$$0\% \leq Ni \leq 5\%$$

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$$0\% \leq \text{Cr} \leq 5\%$$

$$0\% \leq \text{Mo} \leq 1\%$$

$$0\% \leq \text{W} \leq 2\%$$

$$0.05\% \leq \text{Mo} + \text{W}/2 \leq 1\%$$

$$0\% \leq \text{B} \leq 0.02\%$$

$$0\% \leq \text{Ti} \leq 0.67\%$$

$$0\% \leq \text{Zr} \leq 1.34\%$$

$$0.05\% < \text{Ti} + \text{Zr}/2 \leq 0.67\%$$

$$0\% \leq \text{S} \leq 0.15\%$$

$$\text{N} < 0.03\%$$

- optionally from 0% to 1.5% of copper,
- optionally at least one element selected from Nb, Ta and V at contents such that  $\text{Nb}/2 + \text{Ta}/4 + \text{V} \leq 0.5\%$ ,
- optionally at least one element selected from Se, Te, Ca, Bi and Pb at contents which are less than or equal to 0.1%,  
the balance being iron and impurities resulting from the production operation, the chemical composition further complying with the following relationships:

$$\text{C} - \text{Ti}/4 - \text{Zr}/8 + 7\text{xN}/8 \geq 0.095\%$$

and:

$$\text{Ti} + \text{Zr}/2 - 7\text{xN}/2 > 0.05\%$$

and

$$1.05\text{xMn} + 0.54\text{xNi} + 0.50\text{xCr} + 0.3\text{x}(\text{Mo} + \text{W}/2)^{1/2} + \text{K} > 1.8$$

with:  $\text{K} = 1$  if  $\text{B} \geq 0.0005\%$  and  $\text{K} = 0$  if  $\text{B} < 0.0005\%$ ,  
the steel having a martensitic or martensitic/bainitic structure, the structure containing carbides and from 5% to 20% of retained austenite.

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9. (original) Workpiece according to claim 8, characterized in that:

$$1.05 \times \text{Mn} + 0.54 \times \text{Ni} + 0.50 \times \text{Cr} + 0.3 \times (\text{Mo} + \text{W}/2)^{1/2} + \text{K} > 2.$$

10. (currently amended) Workpiece according to claim 1, ~~claim 8 or claim 9~~, characterized in that:

$$\text{C} \leq 0.22\%$$

and:

$$\text{C} - \text{Ti}/4 - \text{Zr}/8 + 7 \times \text{N}/8 \geq 0.12\%.$$

11. (currently amended) Workpiece according to claim 1, ~~any one of claims 8 to 10~~, characterized in that:

$$\text{Ti} + \text{Zr}/2 \geq 0.10\%.$$

12. (currently amended) Workpiece according to claim 1, ~~any one of claims 8 to 11~~, characterized in that:

$$\text{Si} + \text{Al} \geq 0.7\%.$$

13. (currently amended) Workpiece according to claim 1, ~~any one of claims 8 to 12~~, characterized in that the thickness of the plate is from 2mm to 150mm.